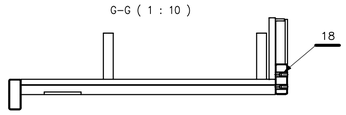
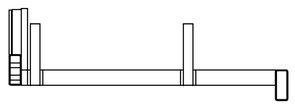
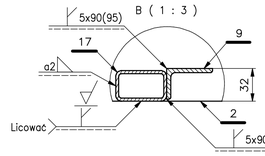
G–G (1 : 10)



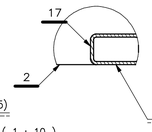
F–F (1 : 10)



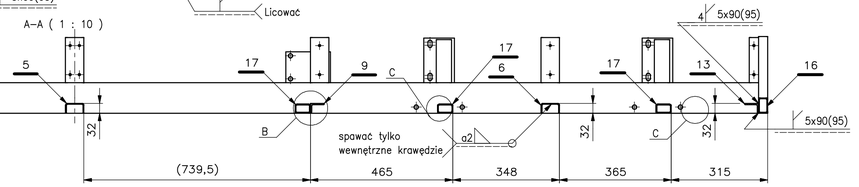
B (1 : 3)

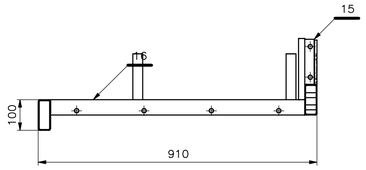


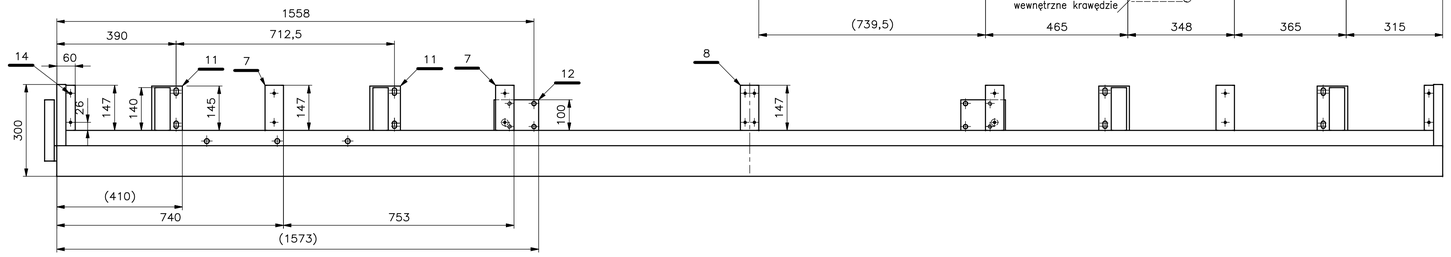
C (1 : 3)



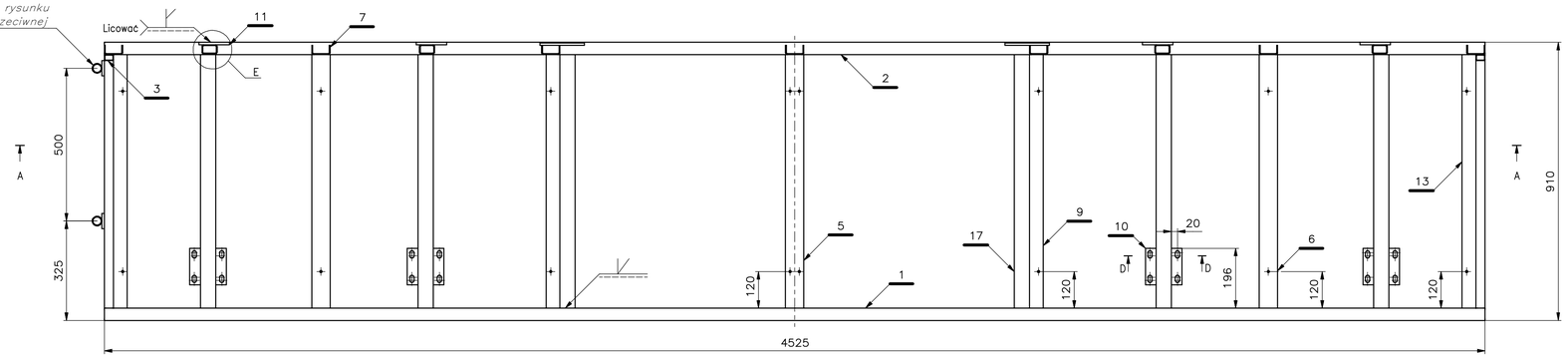
A–A (1 : 10)



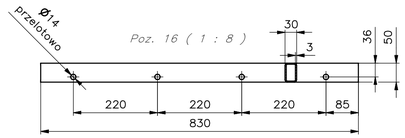




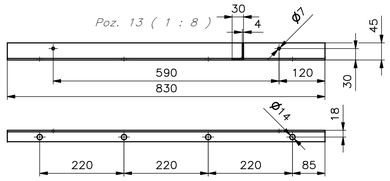
Spawać dla 1 ramy jak na rysunku + dla 1 ramy po stronie przeciwnej



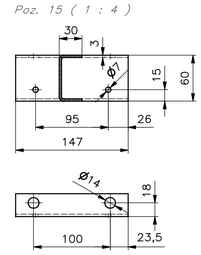
Poz. 16 (1 : 8)



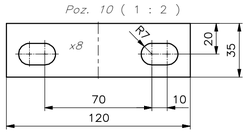
Poz. 13 (1 : 8)



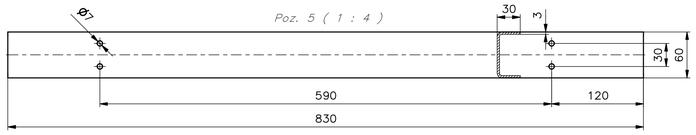
Poz. 15 (1 : 4)



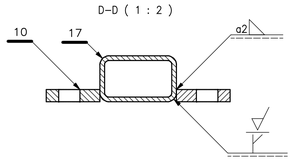
Poz. 10 (1 : 2)



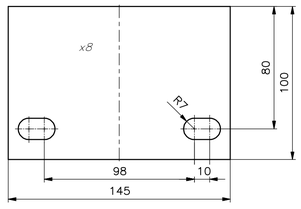
Poz. 5 (1 : 4)



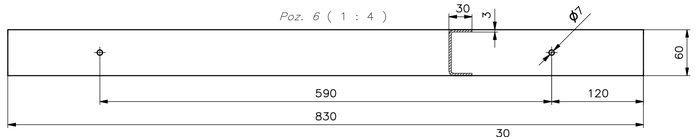
D–D (1 : 2)



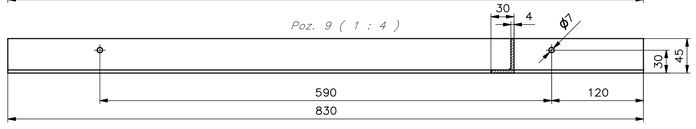
Poz. 11 (1 : 2)



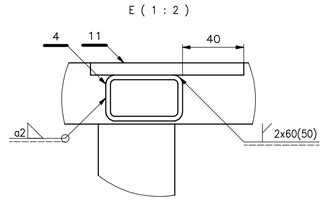
Poz. 6 (1 : 4)



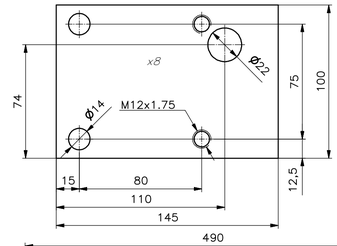
Poz. 9 (1 : 4)



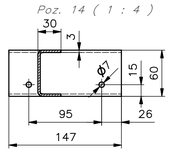
E (1 : 2)



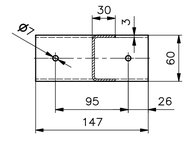
Poz. 12 (1 : 2)



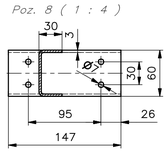
Poz. 14 (1 : 4)



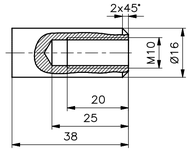
Poz. 7 (1 : 4)



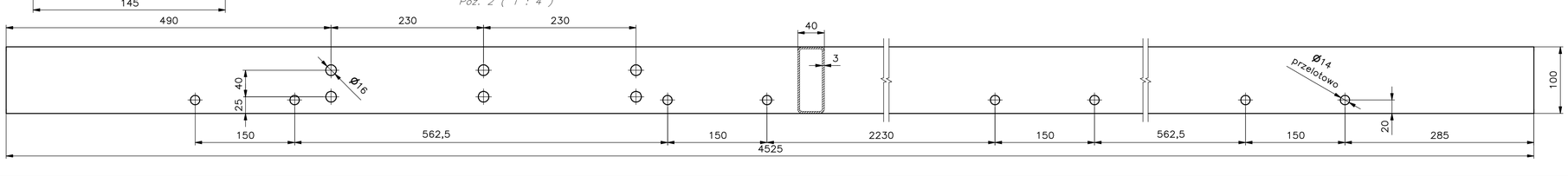
Poz. 8 (1 : 4)



Poz. 18 (1 : 1)



Poz. 2 (1 : 4)



Uwaga:
1. Poziom jakości wg PN–EN ISO 5817 Klasa C
2. Tolerancje ogólne dot. konstrukcji spawanych wg PN–EN ISO 13920 Klasa BF
3. Malować wg instrukcji, RAL ...

		1	Pierwsze wydanie				2018-05-01
		REW	OPIS				DATA
			HISTORIA ZMIAN				
20	007–206.03		Rura Ø31,8x2,6 L=200	2	S355J2+N	0,37	
19	007–206.02		x8 50x50	2	S235JR	0,16	
18	002–006.16	1	Sworzeń gwintowany	6	S235JR	0,05	
17	002–006.02	1	Profil 50x30x3 L=830	7	S355J2H	2,74	
16	002–006.17	1	Profil 50x30x3 L=830	1	S355J2H	2,71	
15	002–006.19	1	Ceownik zimnogięty 60x30x3 L=147	1	S355J2H	0,37	
14	002–006.07	1	Ceownik zimnogięty 60x30x3 L=147	1	S355J2H	0,38	
13	002–006.18	1	L45x30x4 L=830	1	S355J2H	1,84	
12	002–006.14	1	x8 145x100	2	S235JR	0,86	
11	002–006.12	1	x8 145x100	4	S235JR	0,87	
10	002–006.11	1	x8 120x35	8	S235JR	0,23	
9	002–006.10	1	L45x30x4 L=830	3	S355J2H	1,86	
8	002–006.09	1	Ceownik zimnogięty 60x30x3 L=147	1	S355J2H	0,38	
7	002–006.08	1	Ceownik zimnogięty 60x30x3 L=147	4	S355J2H	0,38	
6	002–006.06	1	Ceownik zimnogięty 60x30x3 L=830	2	S355J2H	2,15	
5	002–006.05	1	Ceownik zimnogięty 60x30x3 L=830	1	S355J2H	2,15	
4	002–006.04	1	Profil 50x30x3 L=140	4	S235JR	0,46	
3	002–006.03	1	Profil 30x20x2 L=200	2	S235JR	0,27	
2	007–206.01	1	Profil 100x40x3 L=4525	1	S235JR	27,62	
1	007–006.01	1	Profil 100x40x3 L=4525	1	S235JR	27,74	
Poz	Nr rys/Norma	REW	Wyszczególnienie	Ilość	Materiał	Masa [kg]	Uwagi

Konstruował		2017-12-05	ROSA	1. Wielkości nietolerowane wykonać w klasie mK (średniodokładno) wg ISO 2768
Kreślił	Nazwisko	Data		2. Przygotowanie spoin, powierzchni i krawędzi – kl. P2 wg PN–EN ISO 8501–3
Sprawdził		2017-12-13		
Zatwierdził				Rzutowanie
Podziałka	Format	Arkusz	Tytuł: Rama podestu 1	Nr rysunku: 007–206.00
1:10	A1	1/1	Masa 105 kg Materiał	Norma